

Date: Thursday, 7/20/2006 1:05:46 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SADDLE FITTING, FWD (OUTBOARD/INBOARD)	
Job Number	: 27993		Part Number	: D2572	
Estimate Number	: 10531		Drawing Number	: D2572 REV E	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 7/20/2006	S.O. No. : N/A	Drawing Revision	: E	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: 7/20/2006	Type : MACHINED PARTS	Due Date	: 8/5/2006	
Previous Run	: 27888		Qty:	24	
Written By:			Um:	Each	
Checked & Approved By	: <u>KJ</u> 06.07.21				
Comment	: Est: 1 02.10.02 Re-format; Change to Dwg Rev. D & incorporated D2572KJ				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D6101005	7075-T7351 8.25X5.0X2.5 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 16.0000 Each(s) 7075-T7351 8.25X5.0X2.5 Make from D6101-005 billet for D2572 Ensure that grain is along 5.00" length Batch No: <u>B25350</u> <span style="float: right;">J.G 06/08/14</span>		
2.0	HAAS1	HAAS CNC VERTICAL MACHINING #1 
Comment: HAAS CNC VERTICAL MACHINING #1 Program Batch No: <u>B27993</u> Double check by: <u>SD</u>  1-Machine Step No 1 per Folio FA051 and inspect per attached Dimension Sheets 2-Machine Step No 2 per Folio FA051 and inspect per attached Dimension Sheets 3-Machine Step No 3 per Folio FA051 and inspect per attached Dimension Sheets 4-Deburr and remove all machining marks 5-Tumble to remove sharp edges. <span style="float: right;">J.G /Er 06/08/17</span>		
3.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE 
Comment: CONVENTIONAL MILLING MACHINE Machine keyway as per dwg D2571 & D2572 <span style="float: right;">Er 06/08/24</span>		

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector		
			Initial Design Mgr	Action Description Design Mgr	Sign & Date					

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 01/08/08

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Date: Thursday, 7/20/2006 1:05:46 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE FITTING, FWD (OUTBOARD/INBOARD)

Job Number: 27993

Part Number: D2572

Job Number:



Seq. #: Machine Or Operation:

Description :

4.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

3.G / En 06/08/17

5.0 QC8 SECOND CHECK



Comment: SECOND CHECK

J.L 06/08/17

6.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

06-08-26

24

7.0 POWDER COATING POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

06-08-28

24

8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

06/08/28

24

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST479

6/1/28  
06/08/28

24

10.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/08/28

24

Job Completion



C. L. 06/08/28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

DART AEROSPACE LTD				Work Order:	27993
Description: Saddle, Fwd Inboard				Part Number:	D2572
Inspection Dwg: D2572 Rev. E				Page 1 of 1	

Inspect dimensions highlighted on inspection sheet drawing D2572 Rev. E and record below:

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				1	2	3	4		
A	0.438	0.443	DT8682	✓	0.440	0.440	0.440		
B	1.745	1.755		1.745	1.747	1.747	1.747		
C	3.495	3.505		3.498	3.498	3.497	3.498		
D	1.745	1.755		1.745	1.747	1.747	1.747		
E	7.990	8.010		7.999	7.999	7.998	7.999		
F	0.490	0.510		0.493	0.496	0.495	0.499		
G	0.257	0.262	DT8683	✓	0.258	0.258	0.258		
H	0.375	0.380	DT8684	✓	0.376	0.376	0.376		
I	0.490	0.510		0.492	0.497	0.498	0.497		
J	1.174	1.184		1.176	1.176	1.178	1.179		
K	0.558	0.578		0.562	0.567	0.567	0.568		
L	1.174	1.184		1.176	1.174	1.180	1.179		
M	1.490	1.500		1.492	1.497	1.496	1.497		
N	2.495	2.505		2.498	2.497	2.497	2.496		
O	3.869	3.879		3.872	3.873	3.871	3.871		
P	0.115	0.135		0.124	0.123	0.122	0.121		
Q	0.115	0.135		0.135	0.135	0.135	0.135		
R	0.240	0.260		0.251	0.251	0.250	0.250		
S	0.115	0.135		0.126	0.124	0.124	0.123		
T	0.178	0.198		0.188	0.188	0.188	0.188		
U	2.940	2.980		2.962	2.961	2.960	2.960		
V	0.230	0.250		0.235	0.234	0.231	0.231		
W	0.115	0.135		0.126	0.127	0.126	0.125		
X	0.307	0.312		0.308	0.309	0.308	0.310		
Y	0.760	0.765		0.765	0.765	0.765	0.765		
Z	0.352	0.372		0.327	0.364	0.361	0.364		
AA	0.470	0.530		0.500	0.500	0.500	0.500		
AB	0.615	0.635		0.620	0.620	0.621	0.620		
AC	0.053	0.073		0.063	0.063	0.063	0.063		
AD	0.240	0.260		0.243	0.242	0.241	0.244		
AE	1.375	1.395		1.384	1.383	1.383	1.386		
AF	0.115	0.135		0.135	0.135	0.135	0.135		
AG	0.240	0.280		0.260	0.260	0.260	0.260		
AH	0.240	0.260		0.249	0.247	0.247	0.246		
AI	2.000	2.020		2.000	2.000	2.000	2.000		
AJ	0.023	0.043		0.033	0.033	0.033	0.033		
Accept/Reject									

Measured by:	EN / S.G	Audited by:	J.L
Date:	06/08/17	Date:	06/08/20

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	02.09.24	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	SJL

DART AEROSPACE LTD				Work Order:	27993
Description: Saddle, Fwd Inboard				Part Number:	D2572
Inspection Dwg: D2572 Rev. E				Page 1 of 1	

Inspect dimensions highlighted on inspection sheet drawing D2572 Rev. E and record below:

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				1	2	3	4		
A	0.438	0.443	DT8682	✓		✓	✓		
B	1.745	1.755		1.746	1.747	1.746	1.748		
C	3.495	3.505		3.501	3.500	3.499	3.499		
D	1.745	1.755		1.747	1.747	1.746	1.748		
E	7.990	8.010		8.000	8.001	8.000	8.001		
F	0.490	0.510		0.499	0.497	0.496	0.492		
G	0.257	0.262	DT8683	✓	✓	✓	—		
H	0.375	0.380	DT8684	✓	✓	✓	—		
I	0.490	0.510		0.501	0.500	0.494	0.494		
J	1.174	1.184		1.180	1.178	1.178	1.177		
K	0.558	0.578		0.569	0.568	0.565	0.562		
L	1.174	1.184		1.180	1.179	1.178	1.177		
M	1.490	1.500		1.501	1.498	1.491	1.491		
N	2.495	2.505		2.499	2.498	2.498	2.495		
O	3.869	3.879		3.873	3.871	3.872	3.873		
P	0.115	0.135		0.121	0.120	0.125	0.123		
Q	0.115	0.135		0.134	0.134	0.135	0.135		
R	0.240	0.260		0.250	0.250	0.257	0.249		
S	0.115	0.135		0.124	0.122	0.125	0.124		
T	0.178	0.198		0.188	0.188	0.188	0.188		
U	2.940	2.980		2.960	2.961	2.960	2.960		
V	0.230	0.250		0.241	0.241	0.233	0.232		
W	0.115	0.135		0.134	0.135	0.124	0.127		
X	0.307	0.312		0.310	0.311	0.310	0.309		
Y	0.760	0.765		0.765	0.765	0.765	0.765		
Z	0.352	0.372		0.362	0.360	0.363	0.365		
AA	0.470	0.530		0.500	0.500	0.500	0.500		
AB	0.615	0.635		0.621	0.620	0.620	0.622		
AC	0.053	0.073		0.063	0.063	0.063	0.063		
AD	0.240	0.260		0.248	0.247	0.244	0.243		
AE	1.375	1.395		1.387	1.382	1.383	1.382		
AF	0.115	0.135		0.135	0.134	0.135	0.135		
AG	0.240	0.280		0.261	0.260	0.260	0.260		
AH	0.240	0.260		0.251	0.252	0.248	0.246		
AI	2.000	2.020		2.000	2.000	2.000	2.000		
AJ	0.023	0.043		0.030	0.030	0.030	0.030		
Accept/Reject									

Measured by:	J. G	E	Audited by:	J. L
Date:	06/08/18	06/08/19	Date:	06/08/20

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	02.09.24	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	✓ ✓

DART AEROSPACE LTD				Work Order:	27993
Description: Saddle, Fwd Inboard				Part Number:	D2572
Inspection Dwg: D2572 Rev. E				Page 1 of 1	

Inspect dimensions highlighted on inspection sheet drawing D2572 Rev. E and record below:

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				1	2	3	4		
A	0.438	0.443	DT8682	✓	✓	✓	✓		
B	1.745	1.755		1.749	1.748	1.756	1.747		
C	3.495	3.505		3.497	3.500	3.498	3.498		
D	1.745	1.755		1.747	1.748	1.750	1.747		
E	7.990	8.010		8.002	8.000	7.999	8.000		
F	0.490	0.510		0.496	0.496	0.493	0.494		
G	0.257	0.262	DT8683	✓	✓	✓	✓		
H	0.375	0.380	DT8684	✓	✓	✓	✓		
I	0.490	0.510		0.493	0.496	0.497	0.495		
J	1.174	1.184		1.179	1.179	1.175	1.175		
K	0.558	0.578		0.562	0.560	0.560	0.565		
L	1.174	1.184		1.179	1.179	1.175	1.175		
M	1.490	1.500		1.495	1.492	1.494	1.496		
N	2.495	2.505		2.497	2.497	2.498	2.496		
O	3.869	3.879		3.871	3.873	3.872	3.875		
P	0.115	0.135		0.123	0.123	0.123	0.124		
Q	0.115	0.135		0.135	0.135	0.135	0.135		
R	0.240	0.260		0.250	0.250	0.249	0.251		
S	0.115	0.135		0.126	0.121	0.126	0.124		
T	0.178	0.198		0.188	0.188	0.188	0.188		
U	2.940	2.980		2.960	2.960	2.960	2.960		
V	0.230	0.250		0.235	0.237	0.233	0.233		
W	0.115	0.135		0.177	0.128	0.126	0.124		
X	0.307	0.312		0.311	0.311	0.311	0.310		
Y	0.760	0.765		0.765	0.765	0.765	0.765		
Z	0.352	0.372		0.371	0.365	0.366	0.364		
AA	0.470	0.530		0.500	0.500	0.500	0.500		
AB	0.615	0.635		0.622	0.620	0.619	0.620		
AC	0.053	0.073		0.063	0.063	0.063	0.063		
AD	0.240	0.260		0.246	0.247	0.250	0.246		
AE	1.375	1.395		1.383	1.382	1.385	1.385		
AF	0.115	0.135		0.135	0.135	0.135	0.135		
AG	0.240	0.280		0.260	0.260	0.260	0.260		
AH	0.240	0.260		0.248	0.245	0.249	0.248		
AI	2.000	2.020		2.000	2.000	2.000	2.000		
AJ	0.023	0.043		0.030	0.030	0.030	0.030		
Accept/Reject									

Measured by:	EN	Audited by:	JL
Date:	06/08/21	Date:	06/08/21

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	02.09.24	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	JL

DART AEROSPACE LTD				Work Order:	27993
Description: Saddle, Fwd Inboard				Part Number:	D2572
Inspection Dwg: D2572 Rev. E				Page 1 of 1	

Inspect dimensions highlighted on inspection sheet drawing D2572 Rev. E and record below:

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				1	2	3	4		
A	0.438	0.443	DT8682	/	/	/	/		
B	1.745	1.755		1.745	1.747	1.747	1.747		
C	3.495	3.505		3.500	3.494	3.497	3.496		
D	1.745	1.755		1.745	1.747	1.747	1.747		
E	7.990	8.010		7.999	7.999	7.999	7.999		
F	0.490	0.510		0.494	0.496	0.497	0.498		
G	0.257	0.262	DT8683	/	/	/	/		
H	0.375	0.380	DT8684	/	/	/	/		
I	0.490	0.510		0.493	0.494	0.495	0.494		
J	1.174	1.184		1.177	1.178	1.179	1.179		
K	0.558	0.578		0.562	0.563	0.564	0.563		
L	1.174	1.184		1.177	1.178	1.179	1.180		
M	1.490	1.500		1.496	1.497	1.498	1.497		
N	2.495	2.505		2.499	2.499	2.499	2.499		
O	3.869	3.879		3.873	3.874	3.871	3.873		
P	0.115	0.135		0.124	0.123	0.124	0.125		
Q	0.115	0.135		0.135	0.135	0.135	0.135		
R	0.240	0.260		0.250	0.249	0.248	0.249		
S	0.115	0.135		0.125	0.124	0.123	0.124		
T	0.178	0.198		0.188	0.188	0.188	0.188		
U	2.940	2.980		2.960	2.960	2.960	2.960		
V	0.230	0.250		0.235	0.234	0.235	0.235		
W	0.115	0.135		0.125	0.124	0.125	0.125		
X	0.307	0.312		0.311	0.310	0.310	0.310		
Y	0.760	0.765		0.765	0.765	0.765	0.765		
Z	0.352	0.372		0.370	0.371	0.370	0.371		
AA	0.470	0.530		0.500	0.500	0.500	0.500		
AB	0.615	0.635		0.622	0.621	0.622	0.621		
AC	0.053	0.073		0.063	0.063	0.063	0.063		
AD	0.240	0.260		0.244	0.244	0.244	0.244		
AE	1.375	1.395		1.385	1.383	1.386	1.386		
AF	0.115	0.135		0.135	0.135	0.135	0.135		
AG	0.240	0.280		0.260	0.260	0.260	0.260		
AH	0.240	0.260		0.250	0.249	0.251	0.256		
AI	2.000	2.020		2.000	2.000	2.000	2.000		
AJ	0.023	0.043		0.030	0.030	0.030	0.030		
Accept/Reject									

Measured by:	EJ / J.G	Audited by:	J.L
Date:	06/08/24	Date:	06/08/24

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	02.09.24	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	JLM



DART AEROSPACE LTD				Work Order:	27993
Description: Saddle, Fwd Inboard				Part Number:	D2572
Inspection Dwg: D2572 Rev. E				Page 1 of 1	

Inspect dimensions highlighted on inspection sheet drawing D2572 Rev. E and record below:

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				1	2	3	4 <sup>10</sup>		
A	0.438	0.443	DT8682						
B	1.745	1.755		1.749	1.749	1.748	1.748		
C	3.495	3.505		3.499	3.498	3.497	3.497		
D	1.745	1.755		1.749	1.749	1.749	1.748		
E	7.990	8.010		8.001	8.001	8.000	8.000		
F	0.490	0.510		0.501	0.500	0.501	0.492		
G	0.257	0.262	DT8683						
H	0.375	0.380	DT8684						
I	0.490	0.510		0.501	0.499	0.497	0.494		
J	1.174	1.184		1.179	1.179	1.178	1.175		
K	0.558	0.578		0.569	0.568	0.567	0.563		
L	1.174	1.184		1.179	1.178	1.178	1.175		
M	1.490	1.500		1.498	1.497	1.496	1.493		
N	2.495	2.505		2.497	2.495	2.494	2.497		
O	3.869	3.879		3.871	3.870	3.871	3.872		
P	0.115	0.135		0.125	0.125	0.124	0.123		
Q	0.115	0.135		0.135	0.135	0.135	0.135		
R	0.240	0.260		0.244	0.241	0.240	0.250		
S	0.115	0.135		0.124	0.125	0.124	0.126		
T	0.178	0.198		0.188	0.188	0.188	0.188		
U	2.940	2.980		2.961	2.962	2.961	2.960		
V	0.230	0.250		0.236	0.237	0.236	0.238		
W	0.115	0.135		0.125	0.125	0.124	0.126		
X	0.307	0.312		0.310	0.310	0.310	0.311		
Y	0.760	0.765		0.765	0.765	0.765	0.765		
Z	0.352	0.372		0.360	0.364	0.363	0.370		
AA	0.470	0.530		0.500	0.500	0.500	0.500		
AB	0.615	0.635		0.621	0.622	0.624	0.622		
AC	0.053	0.073		0.063	0.063	0.063	0.063		
AD	0.240	0.260		0.251	0.253	0.253	0.244		
AE	1.375	1.395		1.385	1.384	1.382	1.385		
AF	0.115	0.135		0.135	0.135	0.135	0.135		
AG	0.240	0.280		0.260	0.260	0.260	0.260		
AH	0.240	0.260		0.255	0.254	0.251	0.245		
AI	2.000	2.020		2.001	2.001	2.001			
AJ	0.023	0.043		0.030	0.030	0.030	0.030		
Accept/Reject									

Measured by:	J.G	/	EP	Audited by:	J.L
Date:	06/08/23	/	06/08/24	Date:	06/08/24

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	02.09.24	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	JLM

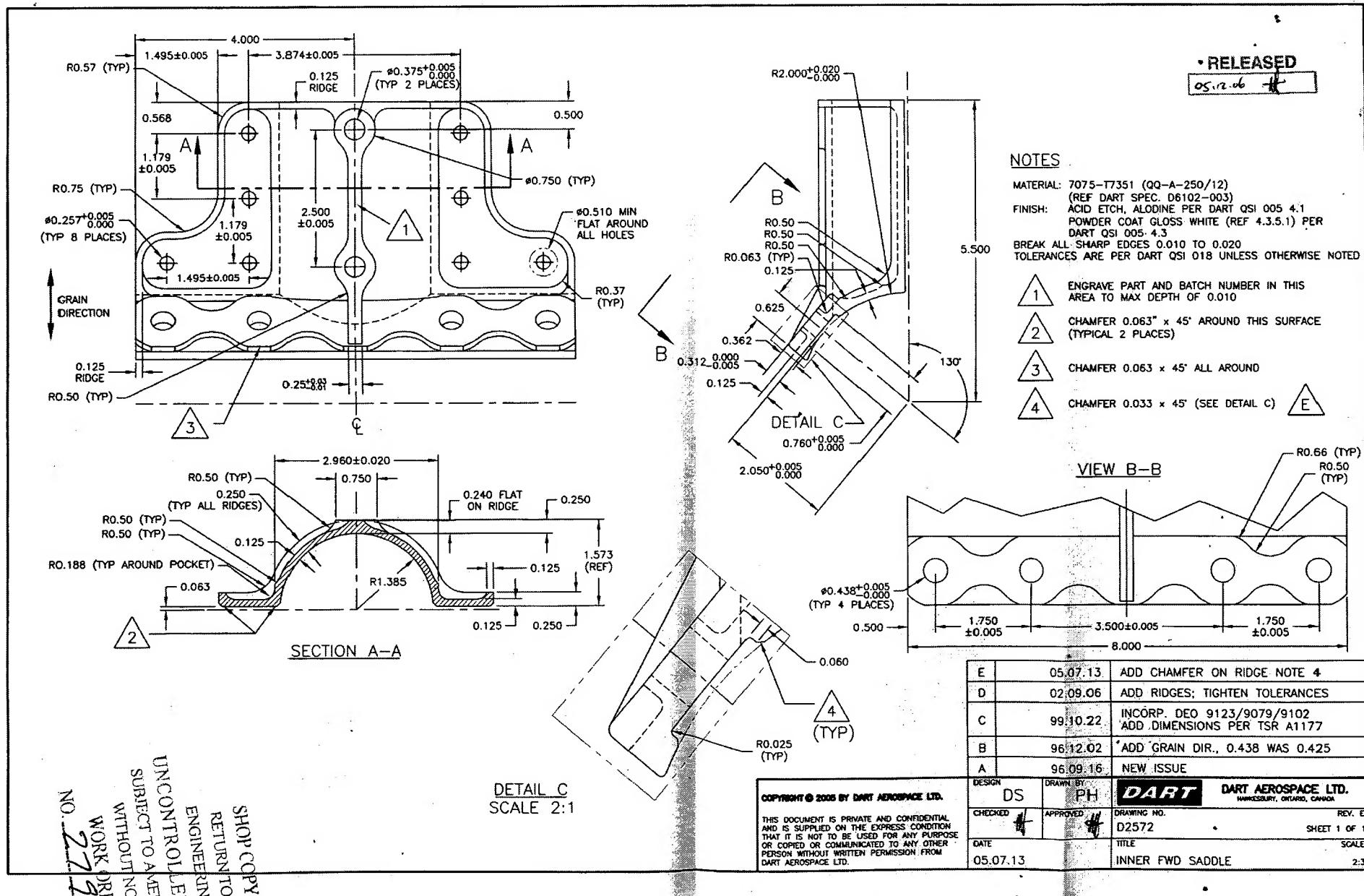
DART AEROSPACE LTD		Work Order:	27993
Description: Saddle, Fwd Inboard		Part Number:	D2572
Inspection Dwg:	D2572 Rev. E		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2572 Rev. E and record below:

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				1	2	3	4		
A	0.438	0.443	DT8682	—	—	—	—		
B	1.745	1.755		1.748	1.746	1.745	1.749		
C	3.495	3.505		3.495	3.499	3.495	3.497		
D	1.745	1.755		1.748	1.746	1.745	1.749		
E	7.990	8.010		8.001	8.002	8.003	8.002		
F	0.490	0.510		0.496	0.495	0.496	0.496		
G	0.257	0.262	DT8683	—	—	—	—		
H	0.375	0.380	DT8684	—	—	—	—		
I	0.490	0.510		0.496	0.495	0.496	0.498		
J	1.174	1.184		1.175	1.178	1.177	1.175		
K	0.558	0.578		0.563	0.562	0.564	0.563		
L	1.174	1.184		1.175	1.178	1.177	1.175		
M	1.490	1.500		1.492	1.493	1.496	1.494		
N	2.495	2.505		2.497	2.500	2.495	2.498		
O	3.869	3.879		3.871	3.873	3.872	3.870		
P	0.115	0.135		0.121	0.124	0.122	0.123		
Q	0.115	0.135		0.135	0.135	0.135	0.135		
R	0.240	0.260		0.250	0.251	0.250	0.250		
S	0.115	0.135		0.126	0.128	0.128	0.127		
T	0.178	0.198		0.188	0.188	0.189	0.188		
U	2.940	2.980		2.960	2.960	2.960	2.960		
V	0.230	0.250		0.238	0.243	0.244	0.240		
W	0.115	0.135		0.130	0.128	0.131	0.124		
X	0.307	0.312		0.310	0.311	0.316	0.310		
Y	0.760	0.765		0.765	0.765	0.765	0.765		
Z	0.352	0.372		0.366	0.364	0.360	0.368		
AA	0.470	0.530		0.500	0.500	0.500	0.500		
AB	0.615	0.635		0.623	0.620	0.620	0.621		
AC	0.053	0.073		0.063	0.063	0.063	0.063		
AD	0.240	0.260		0.245	0.247	0.248	0.247		
AE	1.375	1.395		1.385	1.396	1.381	1.383		
AF	0.115	0.135		0.135	0.135	0.135	0.135		
AG	0.240	0.280		0.260	0.260	0.260	0.260		
AH	0.240	0.260		0.248	0.253	0.252	0.249		
AI	2.000	2.020		2.006	2.000	2.000	2.000		
AJ	0.023	0.043		0.030	0.030	0.030	0.030		
Accept/Reject									

Measured by:	<i>Er</i>	Audited by:	<i>JL</i>
Date:	06/08/24	Date:	06/08/24

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	02.09.24	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM <i>JK</i> <i>JL</i>	



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 27923

